

Production Order No. J00003

Machine Shop Loading Schedule

Customer : ACME Renovations

Contract : Sample Production Job

Ripsaw Performance : 100%							
Part Ref	Part Details	Qty	Lin. Mts	M2	Set Up Mins	Run Mins	Total Mins
BFMFILL	38 x 36 Mid Fillet	1	3.120		10.00	1.56	11.56
BFOFILL	38 x 17 Outer Fillet	1	3.120		10.00	1.56	11.56
BFPELMET	55 x 22 Back Pelmet	1	3.120		10.00	1.56	11.56
BFSTOP	35 x 16 Stop Bead	2	4.568		10.00	2.28	12.28
CSSTOP	53 x 16 Sash Stop	4	4.200		10.00	2.10	12.10
DHBG	12 x 10 Glazing Bead	48	15.528		10.00	7.76	17.76
DRGBD	10 x 16 Door Glazing Bead	24	32.896		10.00	16.45	26.45
DSMESHBEAD	10 x 20 Screen Mesh Beading	4	6.064		10.00	3.03	13.03
		85	72.616		80.00	36.31	116.31

Cross Cut Saw Performance : 100%							
Part Ref	Part Details	Qty	Lin. Mts	M2	Set Up Mins	Run Mins	Total Mins
BFBRAIL	175 x 40 Bifold Bot Rail	4	2.824			4.00	4.00
BFHEAD	135 x 40 Bifold Frame Head	1	3.200			1.00	1.00
BFJAMB	135 x 40 Bifold Frame Jamb	2	4.720			2.00	2.00
BFMFILL	38 x 36 Mid Fillet	1	3.120			1.00	1.00
BFOFILL	38 x 17 Outer Fillet	1	3.120			1.00	1.00
BFPELMET	55 x 22 Back Pelmet	1	3.120			1.00	1.00
BFSTILE	95 x 40 Bifold Stile	8	18.200			8.00	8.00
BFSTOP	35 x 16 Stop Bead	2	4.568			2.00	2.00
BFTRAIL	95 x 40 Bifold Top Rail	4	2.824			4.00	4.00
CSBR	41 x 80 Casement Bot Rail	3	1.629			3.00	3.00
CSFC	165 x 65 Casement Window Cill	1	1.750			1.00	1.00
CSFH	140 x 42 Casement Window Head	1	1.750			1.00	1.00
CSFJL	140 x 42 Casement Window Jamb L	1	1.050			1.00	1.00
CSFJR	140 x 42 Casement Window Jamb R	1	1.050			1.00	1.00
CSFM	140 x 26 Casement Window Mullion	2	2.100			2.00	2.00
CSGB	41 x 27 Casement Glazing Bar	9	4.443			9.00	9.00
CSST	41 x 60 Casement Stile	6	5.904			6.00	6.00
CSSTOP	53 x 16 Sash Stop	4	4.200			4.00	4.00
CSTR	41 x 60 Casement Top Rail	3	1.629			3.00	3.00

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Performance : 100%

Part Ref	Part Details	Qty	Lin. Mts	M2	Set Up Mins	Run Mins	Total Mins
DHBG	12 x 10 Glazing Bead	48	15.528			48.00	48.00
DRGBD	10 x 16 Door Glazing Bead	24	32.896			24.00	24.00
DSBRAIL	190 x 30 Door Screen Bot Rail	1	1.050			1.00	1.00
DSMESHBEAD	10 x 20 Screen Mesh Beading	4	6.064			4.00	4.00
DSSTILE	140 x 30 Door Screen Stile	2	4.664			2.00	2.00
DSTRAIL	140 x 30 Door Screen Top Rail	1	1.050			1.00	1.00
SLBRAIL	190 x 40 Sliding Bot Rail	2	2.140			2.00	2.00
SLHEAD170	170 x 40 Sliding Frame Head	1	2.400			1.00	1.00
SLJAMB170	170 x 40 Sliding Frame Jamb	2	4.720			2.00	2.00
SLSILL170	170 x 50 Sliding Frame Sill	1	2.320			1.00	1.00
SLSTILE	140 x 40 Sliding Stile	4	9.328			4.00	4.00
SLTRAIL	140 x 40 Sliding Top Rail	2	2.140			2.00	2.00
		147	155.501			147.00	147.00

Chisel Mortiser

Performance : 100%

Part Ref	Part Details	Qty	Lin. Mts	M2	Set Up Mins	Run Mins	Total Mins
BFBRAIL	175 x 40 Bifold Bot Rail	4	2.824			20.00	20.00
BFTRAIL	95 x 40 Bifold Top Rail	4	2.824			20.00	20.00
CSGB	41 x 27 Casement Glazing Bar	9	4.443			18.00	18.00
CSST	41 x 60 Casement Stile	6	5.904			15.00	15.00
DSBRAIL	190 x 30 Door Screen Bot Rail	1	1.050			5.00	5.00
DSTRAIL	140 x 30 Door Screen Top Rail	1	1.050			5.00	5.00
SLBRAIL	190 x 40 Sliding Bot Rail	2	2.140			10.00	10.00
SLTRAIL	140 x 40 Sliding Top Rail	2	2.140			10.00	10.00
		29	22.375			103.00	103.00

Single End Tenoner

Performance : 100%

Part Ref	Part Details	Qty	Lin. Mts	M2	Set Up Mins	Run Mins	Total Mins
BFBRAIL	175 x 40 Bifold Bot Rail	4	2.824			6.00	6.00
BFTRAIL	95 x 40 Bifold Top Rail	4	2.824			6.00	6.00
CSBR	41 x 80 Casement Bot Rail	3	1.629			4.50	4.50